



VULCAN STEEL MANUFACTURING (PTY) LIMITED, trading as:

VULCAN STEEL

Registration No: 1997/003879/07

Specialists in steel plates, sheets and profile cutting

Vat registration No: 4630170944

6-8 Longclaw Drive, Marconi Estate. 7441. PO Box 36731, Chempet. 7442 Tel: (021) 528-8900 Fax: (086) 6227878 email: info@vulcansteel.co.za

VACANCY

BENDING MACHINE OPERATOR

Our company requires an experienced candidate with a technical background to meet the following criteria:

Minimum Requirements

- Grade 12 (Matric)
- 2-3 years' bending operating experience (bend sheet metal structural shapes to angle), preferably on a Trumpf, 3D Control, TASC 600 or Delemin bending machine.
- Technical background
- Knowledge of bending machines, geometric dimensions and tolerances
- Accuracy and attention to detail
- Able to work shifts (3 shift system)
- Own transport

Key Responsibilities

- Read and interpret drawings to comprehend work orders.
- Plan machining activities and bear in mind the work orders, priorities and machine efficiency.
- Setup and operate the bending machine to bend sheet metal structural shapes to angle or contour specified by work order, drawings, templates or layout.
- Select and bolt holding clamp, die block, and guide clamp to machine.
- Confirm position of clamps and end stops on machine to set specified locations of bends.
- Position work piece against end stop.
- Check stock inventory to ensure that the appropriate material is available.
- Safely load and unload raw materials into the machinery.
- Meet tolerance environments of the machine by setting gauges and measuring instruments appropriately.
- Isolate any piece that may not conform to the standards of the work order. Parts must be quarantined, Supervisor to be informed and noted in bending report.
- Perform preventative and regular maintenance on machines, equipment and tools used in all processes as directed.
- Ensure that all machines and tooling are lubricated.

Closing date: Tuesday, 31 July 2018

If you fit the criteria, please forward your CV to Iona Jongbloed (HR): iona@vulcansteel.co.za

Only shortlisted candidates will be contacted and interviewed.

Directors: WJP Brand & JC Grace